

2. PERIODICALLY REPLACED PARTS LIST

2.1 Periodical replacement parts

Note

- For the replacement procedure of the periodically replaced parts, refer to [F.5. PERIODICAL MAINTENANCE PROCEDURE bizhub PRESS C7000/C7000P/C6000](#) to [F.18. PERIODICAL MAINTENANCE PROCEDURE PB-503](#).

The parts count No. given in the following table represents the number of the special parts count in the service mode.

2.2 bizhub PRESS C7000/C7000P/C6000

2.2.1 Periodically replaced parts list (C7000/C7000P)

(1) Main body

No.	Classification	Parts name	Parts No.	Quantity	Actual replacement cycle	Parts count No.
1	External section	Filter box Note · The ozone filter is included in this filter.	A1DUR703##	1	600,000	3
2		Dust proof filter on rear side	A1DUR707##	1	600,000	4
3		Developing dust proof filter	A1DUR709##	1	600,000	5
4	Photo conductor section	Drum cartridge /Y	DU-104	1	F.4. LIFE VALUE	21, 22
5		Drum cartridge /M	DU-104	1	F.4. LIFE VALUE	23, 24
6		Drum cartridge /C	DU-104	1	F.4. LIFE VALUE	25, 26
7		Drum cartridge /K	DU-104	1	F.4. LIFE VALUE	27, 28
8		Charging corona /Y	A1DUR713##	1	F.4. LIFE VALUE	13, 14
9		Charging corona /M	A1DUR713##	1	F.4. LIFE VALUE	15, 16
10		Charging corona /C	A1DUR713##	1	F.4. LIFE VALUE	17, 18
11		Charging corona /K	A1DUR713##	1	F.4. LIFE VALUE	19, 20
12		Charging dust proof filter	A1DUR711##	1	600,000	6
13	Intermediate transfer section	Transfer belt cleaning blade	A03U5530##	1	F.4. LIFE VALUE	61, 62
14		1st transfer roller /Y	A03U5012##	1	350,000	63
15		1st transfer roller /M	A03U5012##	1	350,000	64
16		1st transfer roller /C	A03U5012##	1	350,000	65
17		1st transfer roller /K	A03U5004##	1	350,000	66
18		2nd transfer roller /Up	65AA2611##	1	350,000	67
19		2nd transfer roller /Lw	65AA4501##	1	350,000	71
20		Intermediate transfer belt	A03U5042##	1	350,000	58
21		Toner collection sheet	A1DUR71C##	1	350,000	60
22		Separation discharging plate assy	A1DUB527##	1	350,000	72
23		Transfer belt cleaning unit	A1DUR738##	1	700,000	59
24		Transfer Belt Separation Claw	A1DUR719##	3	700,000	68
25		2nd transfer earth plate assy	A1DUR737##	1	1,050,000	73
26		Belt separation claw solenoid	26NA8251##	1	1,400,000	70
27		Transfer Roller Bearing	65AA2638##	8	3,000,000	69
28	Developing section	Developer /Y	DV610Y	1	F.4. LIFE VALUE	41, 42
29		Developer /M	DV610M	1	F.4. LIFE VALUE	43, 44
30		Developer /C	DV610C	1	F.4. LIFE VALUE	45, 46
31		Developer /K	DV610K	1	F.4. LIFE VALUE	47, 48
32		Developing unit /Y	A1DUR70X##	1	F.4. LIFE VALUE	49, 50
33		Developing unit /M	A1DUR70X##	1	F.4. LIFE VALUE	51, 52

34		Developing unit /C	A1DUR74K##	1	F.4. LIFE VALUE	53, 54
35		Developing unit /K	A1DUR72S##	1	F.4. LIFE VALUE	55, 56
36	Toner collection section	Toner collect box	A03UR702##	1	F.4. LIFE VALUE	1
37	Paper feed section	Paper feed roller rubber /1	25SA4096##	1	125,000	105
38		Paper feed roller rubber /2	25SA4096##	1	125,000	106
39		Paper feed roller rubber /3	25SA4096##	1	125,000	107
40		Separation roller rubber /1	25SA4096##	1	125,000	105
41		Separation roller rubber /2	25SA4096##	1	125,000	106
42		Separation roller rubber /3	25SA4096##	1	125,000	107
43		Pick-up roller /1	A1DUR71J##	1	800,000	109
44		Pick-up roller /2	A1DUR71J##	1	800,000	110
45		Pick-up roller /3	A1DUR71J##	1	800,000	111
46		Paper feed clutch /1	56AA8201##	1	2,000,000	113
47		Paper feed clutch /2	56AA8201##	1	2,000,000	114
48		Paper feed clutch /3	56AA8201##	1	2,000,000	115
49		Pre-registration clutch /1	56AA8201##	1	2,000,000	117
50		Pre-registration clutch /2	56AA8201##	1	2,000,000	118
51		Pre-registration clutch /3	56AA8201##	1	2,000,000	119
52	Vertical conveyance section	Intermediate conveyance clutch /1	56AA8201##	1	2,000,000	120
53	Registration section	Registration cleaning sheet assy	A1DUR73B##	1	600,000	123
54		Registration roller	A1DUR73A##	1	1,400,000	124
55	Duplex section	Intermediate conveyance clutch /2	56AA8201##	1	2,000,000	121
56		Intermediate conveyance clutch /3	56AA8201##	1	2,000,000	122
57	Reverse/exit section	Reverse de-curler roller	A03U8605##	1	400,000	125
58		Paper exit de-curler roller	A03U8926##	1	1,000,000	126
59	Fusing section	Fusing separation plate assy	A1DUR74H##	1	300,000	136
60		Fusing drive gear /O	A03U8095##	1	450,000	94
61		Fusing paper exit roller /Up	A03U7225##	2	450,000	86
62		Fusing Belt	A03U7205##	1	450,000	84
63		Fusing roller /Lw	A03U7203##	1	450,000	83
64		Heat insulating sleeve /Lw	A03U7227##	2	450,000	90
65		Fusing bearing /Lw	26NA5371##	2	450,000	89
66		Fusing limiter	65AA5365##	1	600,000	87
67		Fusing regulating gear /A	65AA7747##	1	600,000	95
68		Fusing drive gear /B	A03U8082##	1	900,000	92
69		Fusing roller /1	A03U7201##	1	900,000	91
70		Fusing roller /2	A03U7202##	1	900,000	82
71		Fusing bearing /Up	A03U8078##	2	900,000	93
72		Fusing bearing /2	56UA7507##	2	900,000	97
73		Belt regulating sleeve	A03U7250##	2	900,000	85
74		Heat insulating sleeve /Up	A03U7295##	2	900,000	88
75		Fusing drive gear /M	A03U8093##	1	900,000	98
76		Fusing duct assy	A1DUR721##	1	1,800,000	96
77		Fusing lamp assy /Up	A1DUM31A## (Japan) A1DUM31E## (North America) A1DUM31F## (Europe)	1	2,400,000	99
78		Fusing heater lamp /4	A03UM32A## (Japan) A03UM32E## (North America) A03UM32F## (Europe)	1	2,700,000	100
79		Fusing temperature sensor assy /Up (edge)	A1DUR720##	1	2,400,000	101
80		Fusing temperature sensor assy /Lw (edge)	A1DUR71W##	1	2,400,000	102

81	MB-504	Paper feed roller rubber /BP	25SA4096##	1	125,000	108
82		Separation roller rubber /BP	25SA4096##	1	125,000	
83		Pick-up roller /BP	A21ER703##	1	800,000	
84		Paper feed clutch /BP	56AA8201##	1	2,000,000	
85	OT-502	Paper holding roller	65AA4849##	2	200,000	144
86		Exit roller	A0438907##	1	200,000	142
87		Paper exit driven roller /2	65AA4818##	4	200,000	143

(2) Option

No.	Classification	Parts name	Parts No.	Quantity	Actual replacement cycle	Parts count No.
1	PF-602	Pick-up rubber	A03X5652##	2	300,000	162, 166
2		Paper feed roller	A03X5653##	2	300,000	163, 167
3		Separation roller	A03X5654##	2	300,000	
4		Paper feed clutch /1	56AA8201##	1	2,000,000	164
5		Paper feed clutch /2	56AA8201##	1	2,000,000	168
6		Separation clutch /1	56AA8201##	1	2,000,000	165
7		Separation clutch /2	56AA8201##	1	2,000,000	169
8		Vertical conveyance clutch /1	56AA8201##	1	2,000,000	170
9		Vertical conveyance clutch /2	56AA8201##	1	2,000,000	171
10		Vertical conveyance clutch /3	56AA8201##	1	2,000,000	172
11		Horizontal conveyance clutch /1	56AA8201##	1	2,000,000	174
12		Horizontal conveyance clutch /2	56AA8201##	1	2,000,000	175
13		Pre-registration clutch	56AA8201##	1	2,000,000	173
14	LU-202	Pick-up roller	A03X5652##	1	300,000	149
15		Paper feed roller	A03X5653##	1	300,000	150
16		Separation roller	A03X5654##	1	300,000	
17		Paper feed clutch	56AA8201##	1	2,000,000	151
18		Pre-registration clutch	56AA8201##	1	2,000,000	152
19	HM-102	Humidification roller /Rt	A1TU5001##	1	300,000	322
20		Humidification roller /Lt	A1TU5002##	1	300,000	323

2.2.2 Periodically replaced parts list (C6000)**(1) Main body**

No.	Classification	Parts name	Parts No.	Quantity	Actual replacement cycle	Parts count No.
1	External section	Filter box Note · The ozone filter is included in this filter.	A1DUR703##	1	600,000	3
2		Dust proof filter on rear side	A1DUR707##	1	600,000	4
3		Developing dust proof filter	A1DUR709##	1	600,000	5
4	Photo conductor section	Drum cartridge /Y	DU-104	1	F.4. LIFE VALUE	21, 22
5		Drum cartridge /M	DU-104	1	F.4. LIFE VALUE	23, 24
6		Drum cartridge /C	DU-104	1	F.4. LIFE VALUE	25, 26
7		Drum cartridge /K	DU-104	1	F.4. LIFE VALUE	27, 28
8		Charging corona /Y	A1DUR713##	1	F.4. LIFE VALUE	13, 14
9		Charging corona /M	A1DUR713##	1	F.4. LIFE VALUE	15, 16
10		Charging corona /C	A1DUR713##	1	F.4. LIFE VALUE	17, 18
11		Charging corona /K	A1DUR713##	1	F.4. LIFE VALUE	19, 20
12		Charging dust proof filter	A1DUR711##	1	600,000	6
13	Intermediate transfer section	Transfer belt cleaning blade	A03U5530##	1	F.4. LIFE VALUE	61, 62

14		1st transfer roller /Y	A03U5012##	1	300,000	63
15		1st transfer roller /M	A03U5012##	1	300,000	64
16		1st transfer roller /C	A03U5012##	1	300,000	65
17		1st transfer roller /K	A03U5004##	1	300,000	66
18		2nd transfer roller /Up	65AA2611##	1	300,000	67
19		2nd transfer roller /Lw	65AA4501##	1	300,000	71
20		Intermediate transfer belt	A03U5042##	1	300,000	58
21		Toner collection sheet	A1DUR71C##	1	300,000	60
22		Separation discharging plate assy	A1DUB527##	1	300,000	72
23		Transfer belt cleaning unit	A1DUR738##	1	600,000	59
24		Transfer Belt Separation Claw	A1DUR719##	3	600,000	68
25		2nd transfer earth plate assy	A1DUR737##	1	900,000	73
26		Belt separation claw solenoid	26NA8251##	1	1,400,000	70
27		Transfer Roller Bearing	65AA2638##	8	3,000,000	69
28	Developing section	Developer /Y	DV610Y	1	F.4. LIFE VALUE	41, 42
29		Developer /M	DV610M	1	F.4. LIFE VALUE	43, 44
30		Developer /C	DV610C	1	F.4. LIFE VALUE	45, 46
31		Developer /K	DV610K	1	F.4. LIFE VALUE	47, 48
32		Developing unit /Y	A1DUR70X##	1	F.4. LIFE VALUE	49, 50
33		Developing unit /M	A1DUR70X##	1	F.4. LIFE VALUE	51, 52
34		Developing unit /C	A1DUR74K##	1	F.4. LIFE VALUE	53, 54
35		Developing unit /K	A1DUR72S##	1	F.4. LIFE VALUE	55, 56
36	Toner collection section	Toner collect box	A03UR702##	1	F.4. LIFE VALUE	1
37	Paper feed section	Paper feed roller rubber /1	25SA4096##	1	125,000	105
38		Paper feed roller rubber /2	25SA4096##	1	125,000	106
39		Paper feed roller rubber /3	25SA4096##	1	125,000	107
40		Separation roller rubber /1	25SA4096##	1	125,000	105
41		Separation roller rubber /2	25SA4096##	1	125,000	106
42		Separation roller rubber /3	25SA4096##	1	125,000	107
43		Pick-up roller /1	A1DUR71J##	1	800,000	109
44		Pick-up roller /2	A1DUR71J##	1	800,000	110
45		Pick-up roller /3	A1DUR71J##	1	800,000	111
46		Paper feed clutch /1	56AA8201##	1	2,000,000	113
47		Paper feed clutch /2	56AA8201##	1	2,000,000	114
48		Paper feed clutch /3	56AA8201##	1	2,000,000	115
49		Pre-registration clutch /1	56AA8201##	1	2,000,000	117
50		Pre-registration clutch /2	56AA8201##	1	2,000,000	118
51		Pre-registration clutch /3	56AA8201##	1	2,000,000	119
52	Vertical conveyance section	Intermediate conveyance clutch /1	56AA8201##	1	2,000,000	120
53	Registration section	Registration cleaning sheet assy	A1DUR73B##	1	600,000	123
54		Registration roller	A1DUR73A##	1	1,400,000	124
55	Duplex section	Intermediate conveyance clutch /2	56AA8201##	1	2,000,000	121
56		Intermediate conveyance clutch /3	56AA8201##	1	2,000,000	122
57	Reverse/exit section	Reverse de-curler roller	A03U8605##	1	400,000	125
58		Paper exit de-curler roller	A03U8926##	1	1,000,000	126
59	Fusing section	Fusing separation plate assy	A1DUR74H##	1	350,000	136
60		Fusing drive gear /O	A03U8095##	1	450,000	94
61		Fusing paper exit roller /Up	A03U7225##	2	450,000	86
62		Fusing Belt	A03U7205##	1	450,000	84
63		Fusing roller /Lw	A03U7203##	1	450,000	83
64		Heat insulating sleeve /Lw	A03U7227##	2	450,000	90

65		Fusing bearing /Lw	26NA5371##	2	450,000	89
66		Fusing limiter	65AA5365##	1	600,000	87
67		Fusing regulating gear /A	65AA7747##	1	600,000	95
68		Fusing drive gear /B	A03U8082##	1	900,000	92
69		Fusing roller /1	A03U7201##	1	900,000	91
70		Fusing roller /2	A03U7202##	1	900,000	82
71		Fusing bearing /Up	A03U8078##	2	900,000	93
72		Fusing bearing /2	56UA7507##	2	900,000	97
73		Belt regulating sleeve	A03U7250##	2	900,000	85
74		Heat insulating sleeve /Up	A03U7295##	2	900,000	88
75		Fusing drive gear /M	A03U8093##	1	900,000	98
76		Fusing duct assy	A1DUR721##	1	1,800,000	96
77		Fusing lamp assy /Up	A1DUM31A## (Japan) A1DUM31E## (North America) A1DUM31F## (Europe)	1	2,400,000	99
78		Fusing heater lamp /4	A03UM32A## (Japan) A03UM32E## (North America) A03UM32F## (Europe)	1	2,700,000	100
79		Fusing temperature sensor assy /Up (edge)	A1DUR720##	1	2,400,000	101
80		Fusing temperature sensor assy /Lw (edge)	A1DUR71W##	1	2,400,000	102
81	MB-504	Paper feed roller rubber /BP	25SA4096##	1	125,000	108
82		Separation roller rubber /BP	25SA4096##	1	125,000	
83		Pick-up roller /BP	A21ER703##	1	800,000	112
84		Paper feed clutch /BP	56AA8201##	1	2,000,000	116
85	OT-502	Paper holding roller	65AA4849##	2	200,000	144
86		Exit roller	A0438907##	1	200,000	142
87		Paper exit driven roller /2	65AA4818##	4	200,000	143

(2) Option

No.	Classification	Parts name	Parts No.	Quantity	Actual replacement cycle	Parts count No.
1	PF-602	Pick-up rubber	A03X5652##	2	300,000	162, 166
2		Paper feed roller	A03X5653##	2	300,000	163, 167
3		Separation roller	A03X5654##	2	300,000	
4		Paper feed clutch /1	56AA8201##	1	2,000,000	164
5		Paper feed clutch /2	56AA8201##	1	2,000,000	168
6		Separation clutch /1	56AA8201##	1	2,000,000	165
7		Separation clutch /2	56AA8201##	1	2,000,000	169
8		Vertical conveyance clutch /1	56AA8201##	1	2,000,000	170
9		Vertical conveyance clutch /2	56AA8201##	1	2,000,000	171
10		Vertical conveyance clutch /3	56AA8201##	1	2,000,000	172
11		Horizontal conveyance clutch /1	56AA8201##	1	2,000,000	174
12		Horizontal conveyance clutch /2	56AA8201##	1	2,000,000	175
13		Pre-registration clutch	56AA8201##	1	2,000,000	173
14	LU-202	Pick-up roller	A03X5652##	1	300,000	149
15		Paper feed roller	A03X5653##	1	300,000	150
16		Separation roller	A03X5654##	1	300,000	
17		Paper feed clutch	56AA8201##	1	2,000,000	151
18		Pre-registration clutch	56AA8201##	1	2,000,000	152
19	HM-102	Humidification roller /Rt	A1TU5001##	1	300,000	322
20		Humidification roller /Lt	A1TU5002##	1	300,000	323

2.2.3 Spotted replacement parts list**(1) Main body**

No.	Classification	Parts name	Parts No.	Quantity	Actual replacement cycle	Parts count No.
1	Duplex section	ADU conveyance clutch /1	A03UM201##	1	3,600,000	127
2		ADU transport clutch /2	A03UM201##	1	3,600,000	128
3		ADU transport clutch /3	A03UM201##	1	3,600,000	129
4		ADU pre-registration clutch	A03UM201##	1	3,600,000	130

(2) Option

No.	Classification	Parts name	Parts No.	Quantity	Actual replacement cycle	Parts count No.
1	DF-622	DF pick-up roller	13YH4064##	2	625,000	288
2		Paper feed roller	13YH4039##	1	625,000	289
3		Separation roller	20AJ4015##	1	625,000	290
4	HM-102	Water feed roller	A1TU5003##	2	1,500,000	324
5		Water feed filter	A1TU5215##	1	300,000	325
6	FS-521	Stapler unit /Fr	A0GYA735##	1	500,000	193
7		Stapler unit /Rr	A0GYA736##	1	500,000	194
8		Paper exit roller /A (sponge roller)	122H4825##	8	600,000	196
9	FS-531	Paper exit roller /A (sponge roller)	122H4825##	6	200,000	255
10		Paper exit roller /B (sponge roller)	A04D8904##	4	200,000	256
11		Intermediate conveyance roller (sponge roller)	13QE4531##	4	200,000	257
12		Paper assist roller (sponge roller)	20AK4210##	1	400,000	258
13		Cleaning plate assy	A07RA741##	1	400,000	276
14		Stapler unit /Fr	A07RA735##	1	500,000	274
15		Stapler unit /Rr	A07RA736##	1	500,000	275
16	FS-612	Paper exit roller /A (sponge roller)	122H4825##	6	200,000	255
17		Paper exit roller /B (sponge roller)	A04D8904##	4	200,000	256
18		Intermediate conveyance roller (sponge roller)	13QE4531##	4	200,000	257
19		Paper assist roller (sponge roller)	20AK4210##	1	400,000	258
20		Stapler unit /Fr	15JM-501##	1	200,000	248
21		Stapler unit /Rr	15JM-501##	1	200,000	249
22	PI-502	Paper feed roller	13QNR705##	2	100,000	265,270
23		Separation roller	13QNR704##	2	100,000	266,271
24		Pick-up roller	50BAR701##	2	200,000	264,269
25		Torque limiter	13QN4073##	2	600,000	267,272
26		Paper feed clutch /Up	13QN8201##	1	1,000,000	263
27		Paper feed clutch /Lw	13QN8201##	1	1,000,000	268
28	FD-503	Separation rubber	13QNR704##	2	100,000	202, 205
29		Paper feed rubber	50BAR702##	2	100,000	203, 206
30		Pick-up rubber	50BAR701##	6	200,000	201, 204
31	SD-506	Trimmer board assy	A0H2B622##	1	18,900	230
32		Trimmer blade kit	A0H2R901##	1	37,500	229
33		Bundle press stage gear	15AN7719##	1	500,000	242
34		Trimmer press motor (M32)	A0H2M101##	1	500,000	231
35		Trimmer blade motor (M31)	A0H2M102##	1	850,000	232
36		Stapler assy	15AN-550##	2	1,000,000	234, 235
37	PB-503	Roller cutter blade assy	A0756230##	1	100,000	304
38		Switchback roller	13GQ4519##	1	600,000	299
39		Pellet supply cooling fan (FM4)	27LA8051##	1	750,000	-
40		Sub tray paper exit solenoid (SD4)	15ANR714##	1	3,000,000	295
41		Exhaust filter /A	A15X3017##	1	120 hours	305
42		Exhaust filter /B	A15X3018##	1	240 hours	306

43		Glue tank assy (100V) (120V) (240V)	A15XA36A## A15XA36E## A15XA36F##	1	2,000 hours	308
44	RU-506	Straight gate solenoid (SD1)	A0GER709##	1	5,000,000	-
45		Stacker exit shutter solenoid (SD2)	A0GER700##	1	5,000,000	-
46		Stack switching solenoid (SD3)	A0GER701##	1	5,000,000	-
47		Stacker entrance guide plate solenoid (SD4)	A0GER702##	1	5,000,000	-
48		Straight gate spring	15AG4587##	1	5,000,000	-
49	GP-501	Die Set	DS-5##		500,000	-
50		Back Gauge mechanism	A0N9PP59##	1	4,000,000	317